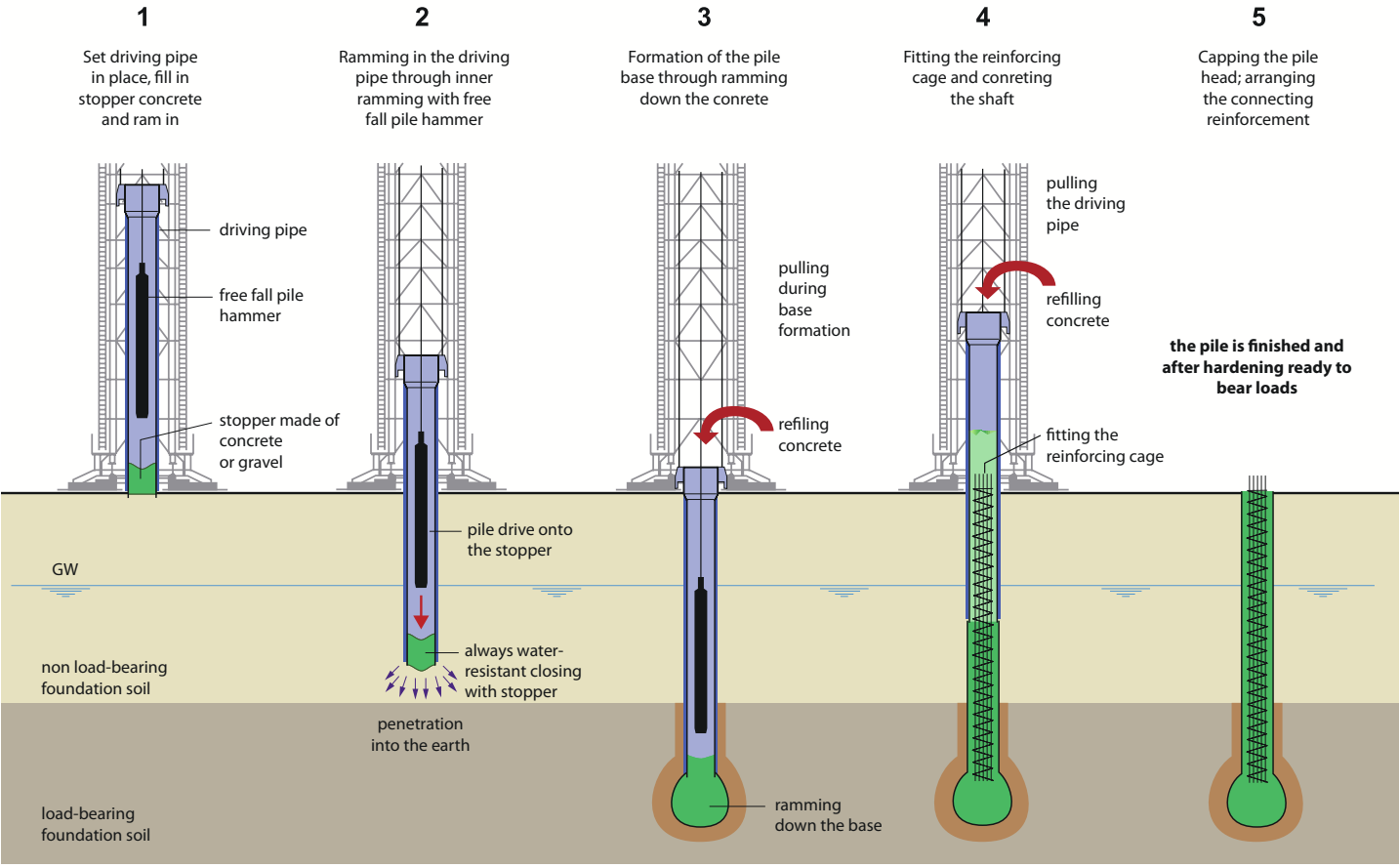
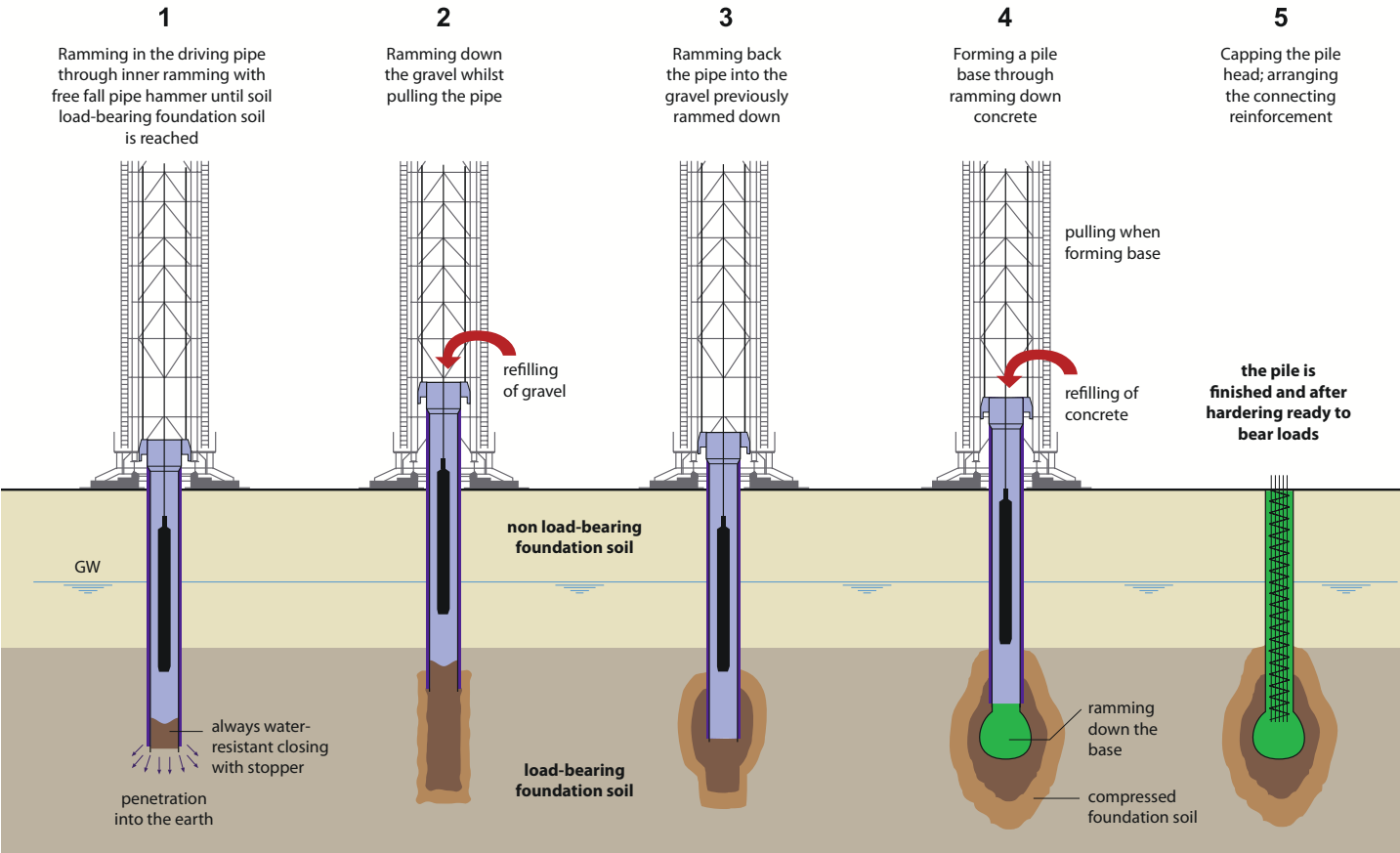
Manufacturing process



Manufacturing process with gravel pre-compression